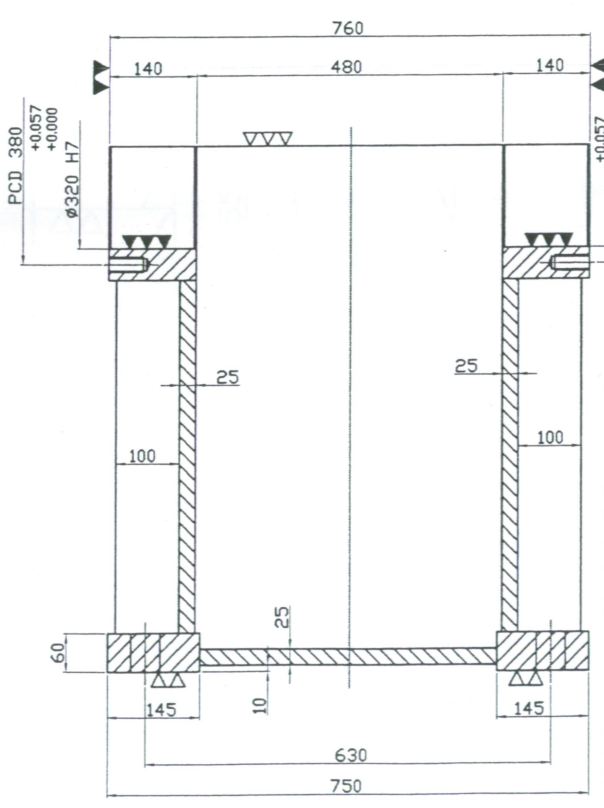
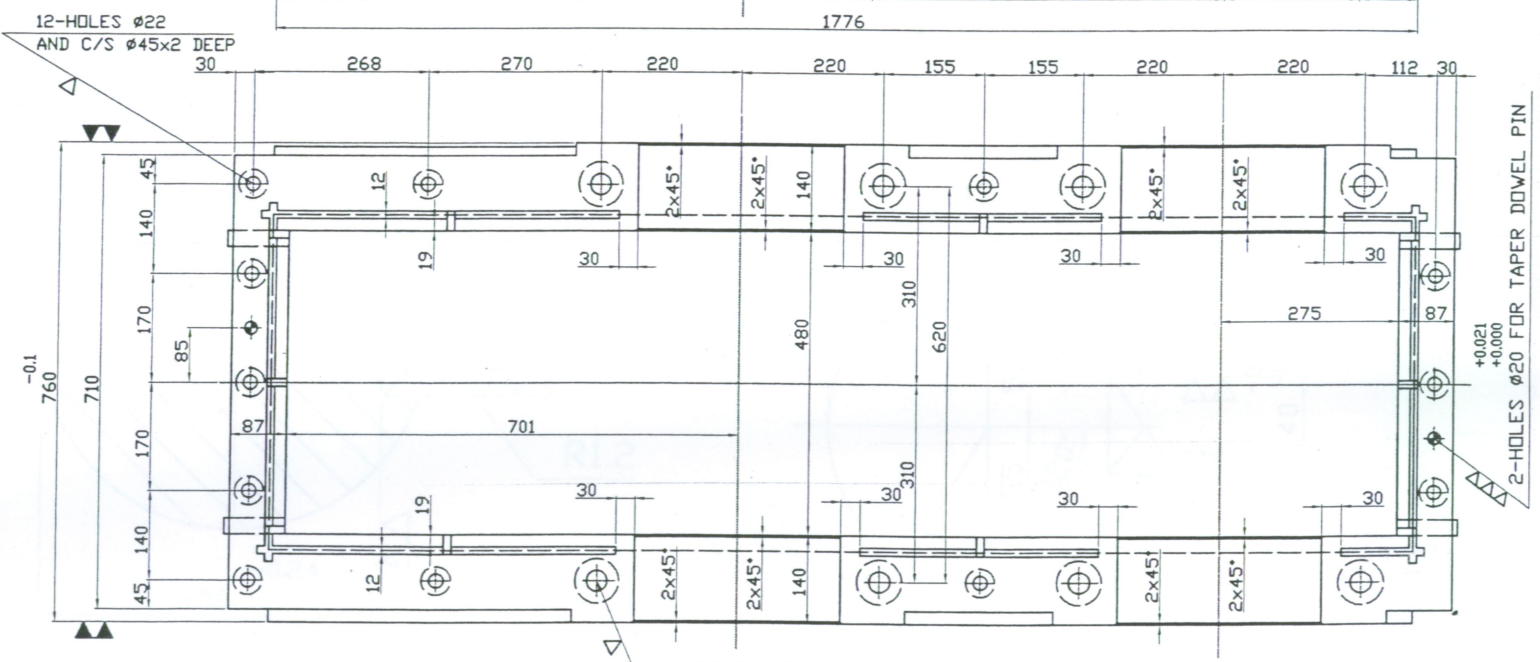
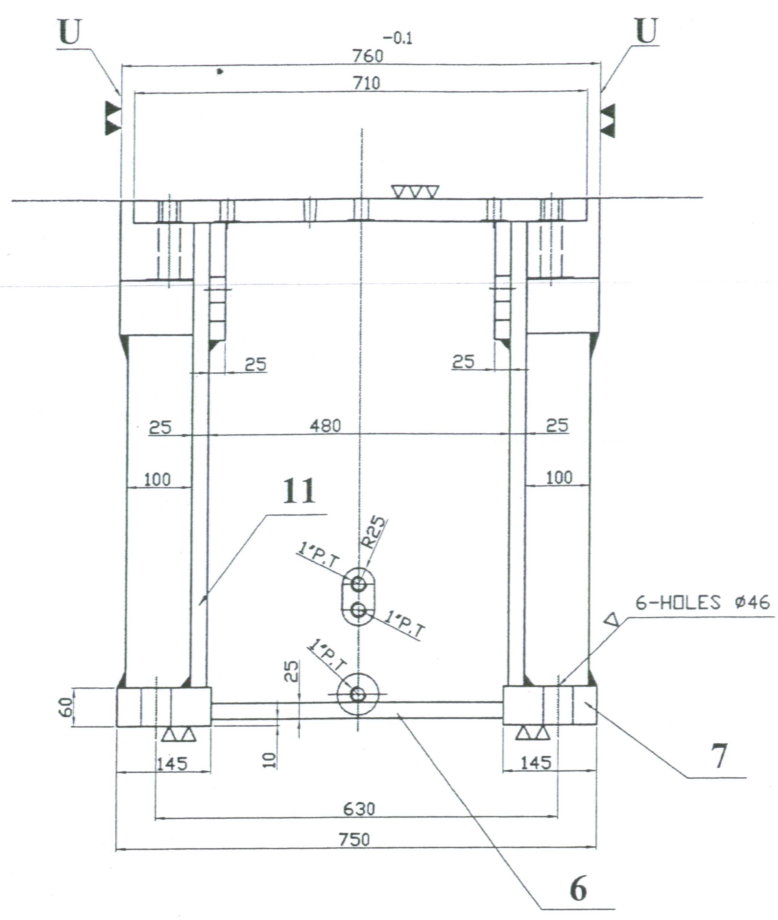
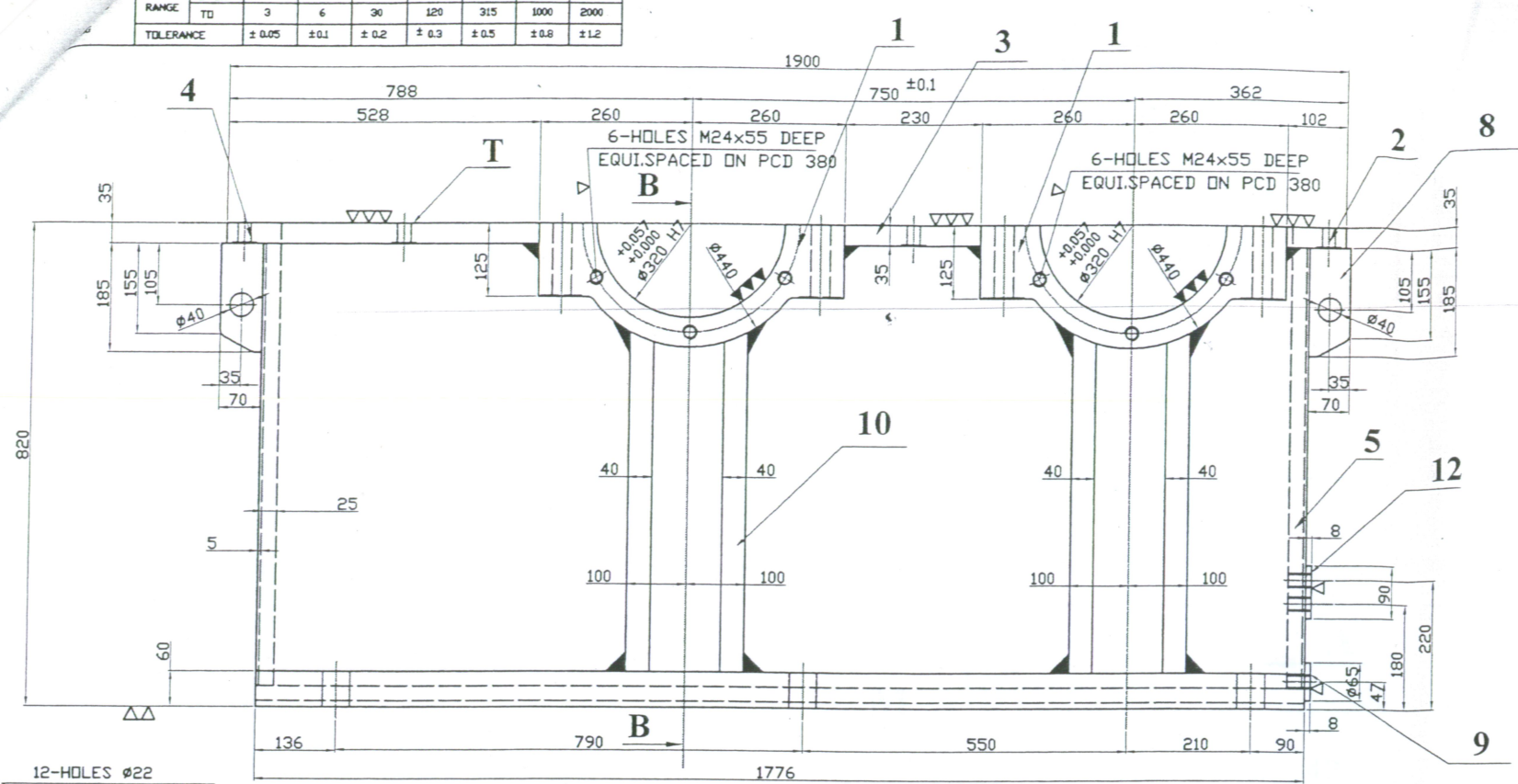


RANGE	OVER	0.5	3	6	30	120	315	1000
	TO	3	6	30	120	315	1000	2000
TOLERANCE		±0.05	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2



QTY.	DESCRIPTION	MATERIAL	UNIT WT. IN Kg	DRG. NO.	POS. NO.
1	PLATE 13x50x90	Fe410WB IS:2062-92	0.75	SUIT TO ASSLY.	11
2	PLATE 25x775x1776	Fe410WB IS:2062-92	270.1	SUIT TO ASSLY.	11
8	PLATE 40x100x575	Fe410WB IS:2062-92	18.05	SUIT TO ASSLY.	10
1	PLATE Ø65x13	Fe410WB IS:2062-92	0.33	SUIT TO ASSLY.	9
4	PLATE 25x70x185	Fe410WB IS:2062-92	2.54	SUIT TO ASSLY.	8
2	PLATE 60x145x1776	Fe410WB IS:2062-92	60.2	SUIT TO ASSLY.	7
1	PLATE 25x460x1776	Fe410WB IS:2062-92	160.29	SUIT TO ASSLY.	6
2	PLATE 25x480x760	Fe410WB IS:2062-92	69.8	SUIT TO ASSLY.	5
1	PLATE 35x528x710	Fe410WB IS:2062-92	102.9	SUIT TO ASSLY.	4
2	PLATE 35x230x710	Fe410WB IS:2062-92	44.8	SUIT TO ASSLY.	3
1	PLATE 35x102x710	Fe410WB IS:2062-92	19.9	SUIT TO ASSLY.	2
2	PLATE 210x140x520	Fe410WB IS:2062-92	70.4	SUIT TO ASSLY.	1

- NOTES:-**
- REDUCER BODY IS TO BE STRESS RELIEVED BEFORE MACHINING
  - WELDMENT SHOULD BE LEAK PROOF.
  - REDUCER BODY IS TO BE MACHINED TOGETHER WITH REDUCER COVER DRG.No. 0-01-1-0713
  - ▼▼▼ INDICATES THE MACHINING TO BE DONE IN ASSLY. WITH COVER DRG.No. 0-01-1-0713
  - WELD SIZE Δ6 UNLESS OTHERWISE SPECIFIED.
  - DISPLACEMENT OF THE AXES OF BORES Ø320 H7, AND Ø320 H7 FROMM THE SURFACE 'T' TO BE NOT MORE THAN 0.5 mm.
  - NON PARALLELISM AND TWIST OF THE AXES OF BORES Ø320 H7 AND Ø320 H7 w.r.t EACH OTHER SHOULD NOT BE MORE THAN 0.10 mm OVER A WIDTH OF 750 mm.
  - NON PERPENDICULARITY OF THE SURFACES 'U' RELATIVE TO THE AXES OF BORES TO BE NOT MORE THAN 0.04 mm.
  - DVALITY AND TAPER OF FITTING DIAMETERS Ø320 H7 AND Ø320 H7 SHOULD BE WITHIN HALF OF THE RESPECTIVE DIAMETRAL TOLERANCES.
  - REDUCER BODY WHEN ASSEMBLED TOGETHER WITH THE REDUCER COVER DRG.No. 0- A FEELER GAUGE OF THICKNESS 0.05 mm SHOULD NOT PASS THROUGH THE JOINT SURFACE
  - INSIDE SURFACE OF THE REDUCER BODY IS TO BE PAINTED WITH TWO COATS OF OIL RESISTING PAINT.
  - REMOVE ALL SHARP EDGES.

**SECTION - "B-B"**

1	REDUCION GEAR BOX ASSLY. IN SIZE FOR BALL MILL	ASSLY	1468.65	2	
QTY.	DESCRIPTION OF ASSY	MATERIAL	NET WEIGHT	ASSY.DRG.No.	POS. NO.
ALL DIMENSIONS ARE IN mm					
REF.DRG.No. --					
SCALE	NAME	SIGN	DATE	REV.	
NTS	DRAWN	CHECKED	APPROVED	0	
TITLE			DRG.No.	REV.	
REDUCER BODY			085003/B-1102	0	