



Hard Facing should be performed on entire indicated upper & bottom surface.
Req. Hardness: 480 - 500 BHN

रूपम कुमार द्विवेदी
 सहायक महाप्रबंधक
 सी.पी.पी. बॉयलर
 पावर प्लांट, बी.पी.एस.सी.एल.
 बोकारो स्टील सिटी.

R.K.
 (R.D. Incharge)

NOTES

- PERFORM THE CASTING A MODEL FOR DRAWING NO. 2432103 (RECENT ORDER)
- NON DIMENSION^{ED} CASTING CARES $r = 5\text{mm}$.
- CASTING DIMENSIONED TOLERANCES ARE PERFORMED ACCORDING TO THE ACCURACY OF POLISH STANDARD PN-73/H 83104
- THE CASTING INCLINATION SHOULD BE PERFORMED IN SCALE - 1:20
- THE EXCESSES FOR MACHINING SHOULD BE PERFORMED IN ACCORDANCE TO THE POLISH STANDARD PN-72/H 83104
- BEFORE MACHINING THE CASTING SHOULD BE STRESS RELIEF ANNEALED.
- DRILL THE HOLES $\phi 35$ AND $\phi 20$ AT ONCE WITH SCREWED SHEETS ITEM-5, DRG. NO. 167.001/CB-1.

Approved for
Manufacturing

जगदीश प्रसाद सिंह
 ज्येष्ठ इंजीनियर

THIS DRG. IS TRACED FROM POLISH DRG. NO 232 361004
 ARCH. NO - CPP-PS 276375.

POS NO	DESCRIPTION.	QTY.	UNIT WT.	MATERIAL	G.A. DRG. NO.	SC	DRG. NO.
3	NOZZLE			61 kg AISI-316L			1:3
C. P. P.		BOKARO STEEL PLANT					
SHOP		CAPTIVE POWER PLANT.					
UNIT		COAL BURNER					
DESCRIPTION OF DRG.		FUEL NOZZLE IN PUT DETAILS.					
REVISIONS	TRACED.	K. K. GHOSH			DATE	3.12.	
	CHECKED.	R. KUMAR			SCALE		
	APPROVED				DRG. NO.	167.001/CB-2(Rev. 01)	