

23 NOS FLAT 25 X 6
 @ 35 C/C (MAIN MEMBER)

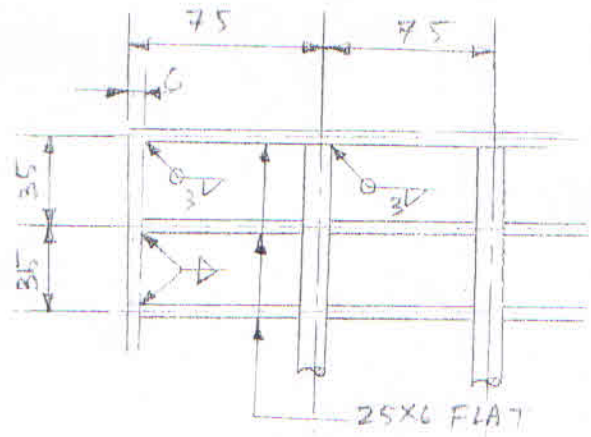
a = 850

24 SPACING @ 35 C/C

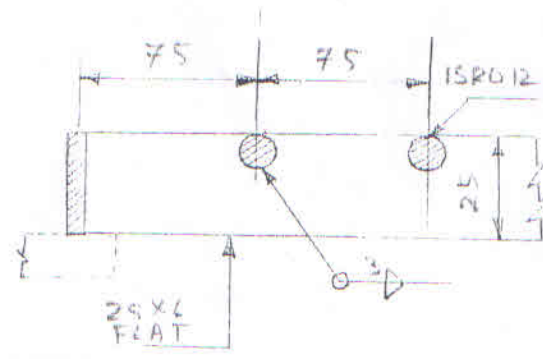


END FLAT 25 X 6

b = 200



DETAIL X



SECTION A-A

1. MATERIAL: FLATS- IS: 2062, ROUNDS- IS: 4726/2
2. GRATINGS SHALL BE HOT-DIPPED GALVANIZED AS PER IS- 2629, ZINK COATING- 900g/m²
3. ALL DIMENSIONS ARE IN mm.
4. IF THE SIZE OF THE GRATING IS NOT IN MULTIPLES OF THE SPACINGS, ADJUSTMENT SHALL BE MADE AT THE ENDS ONLY.

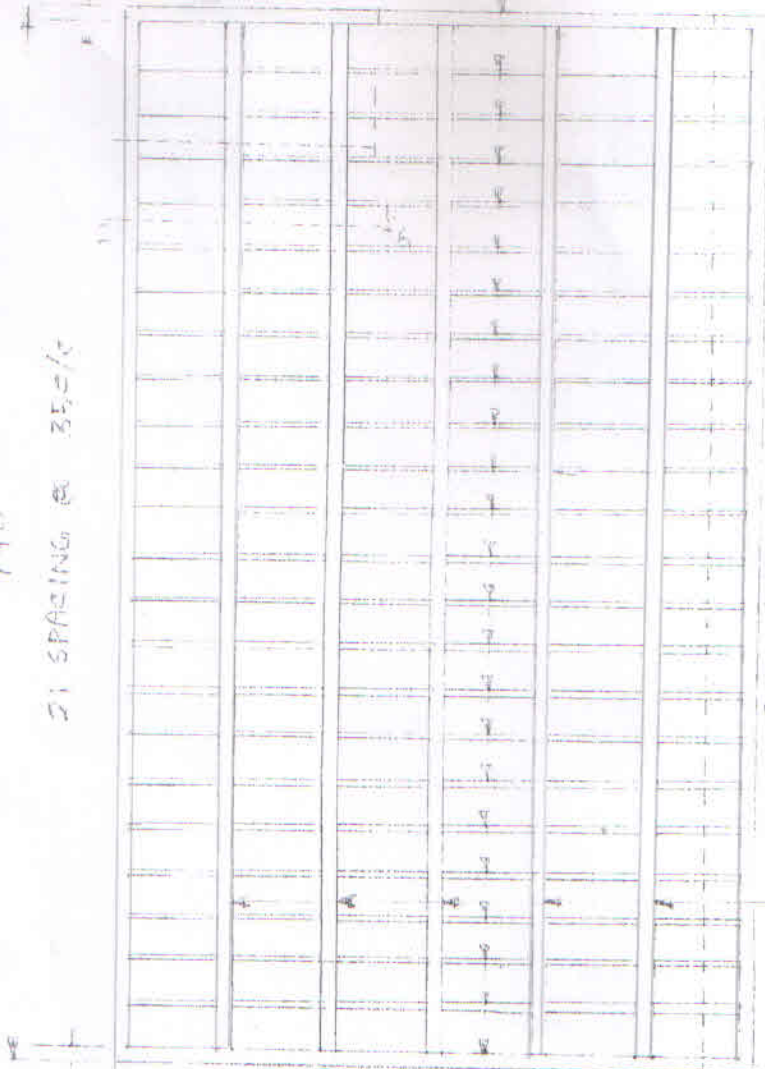
SCALE		NAME	SIGN	DATE	
NTS	DRAWN	A. Nayak	A.	7/2/20	
	CHECKED				
APPROVED					
TITLE : GRATINGS (ESP)					DRG. No. GR-2009/TPP
					REV.

DET. X

20 NOS FLAT 25X6

@ 35 c/c (MAIN MEMBER)

17-740
2) SPACING @ 35 c/c

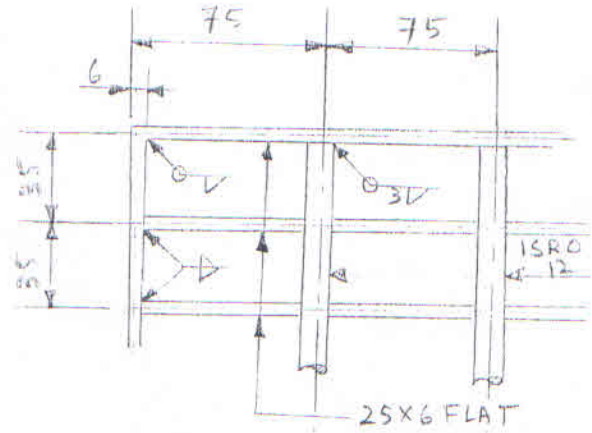


END FLAT 25X6

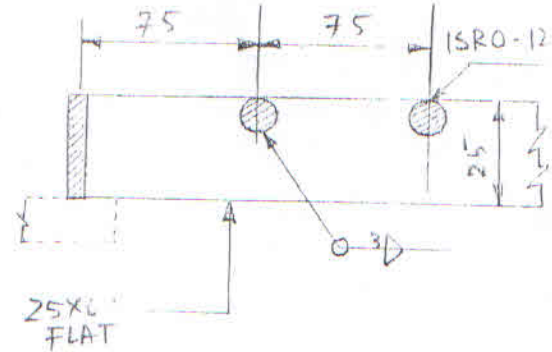
12 @ ISRO @ 75 c/c
(SECONDARY MEMBER)

END FLAT 25X6

b = 200



DETAIL. X



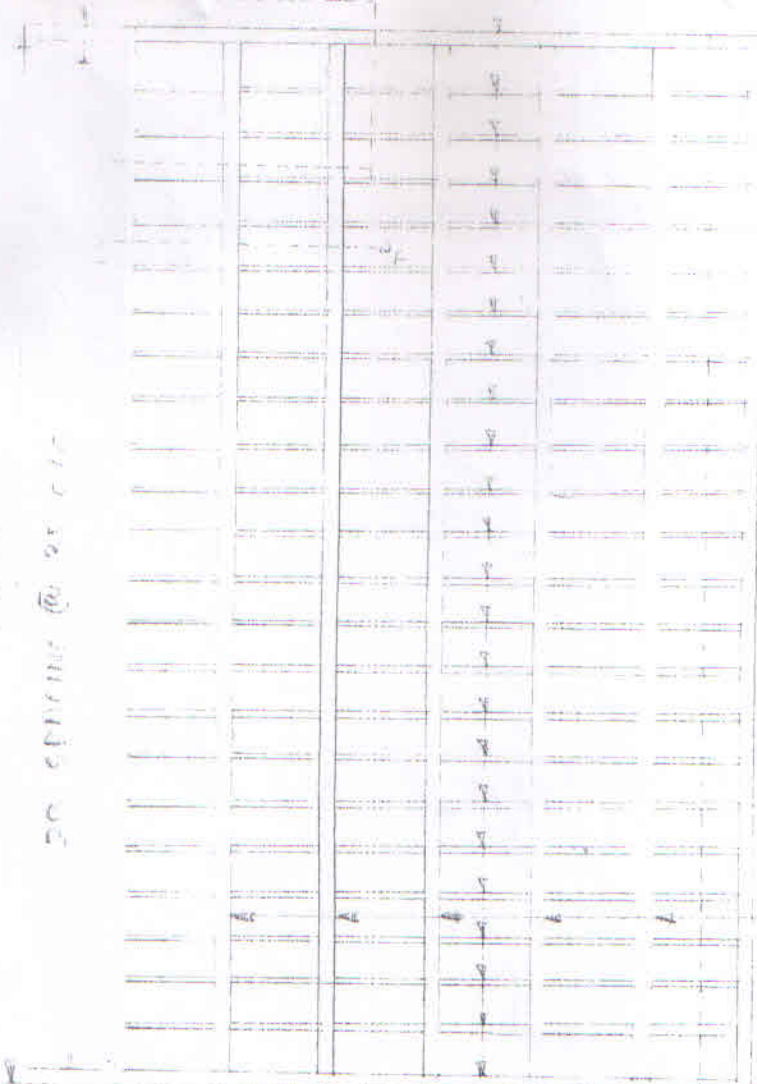
SECTION A-A

1. MATERIAL: FLATS - IS:2062, ROUNDS - IS:432Gr
2. GRATINGS SHALL BE HOT-DIPPED GALVANIZED AS PER IS-2629, ZINK COATING-900 gm/m²
3. ALL DIMENSIONS ARE IN mm.
4. IF THE SIZE OF THE GRATING IS NOT IN MULTIPLES OF THE SPACINGS, ADJUSTMENT SHALL BE MADE AT THE ENDS ONLY.

		NAME	SIGN	DATE		
SCALE	DRAWN					
NTS	CHECKED	A: Nair		7-7-20		
	APPROVED					
		TITLE : GRATINGS (ESP. DUCT)			DRG. No. GR-20002/ TPP	REV.

DET. X

28 NOS FLAT 25 X 6
 @ 35 C/C (MAIN MEMBER)

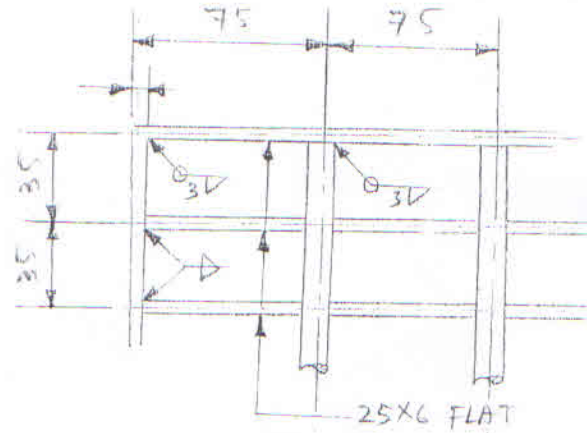


END FLAT 25 X 6

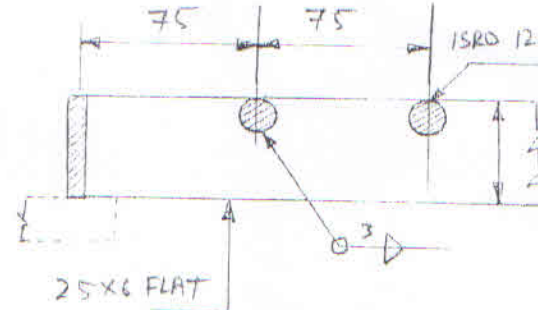
12 @ 15R0 @ 75 C/C
 (SECONDARY MEMBER)

END FLAT 25 X 6

b = 1020



DETAIL. X



SECTION A-A

1. MATERIAL: FLATS - IS: 2062, ROUNDS - IS: 4326, I
2. GRATINGS SHALL BE HOT-DIPPED GALVANIZED AS PER IS: 2629, ZINK COATING - 900 gm/m²
3. ALL DIMENSIONS ARE IN mm
4. IF THE SIZE OF THE GRATING IS NOT IN MULTIPLES OF THE SPACINGS, ADJUSTMENT SHALL BE MADE AT THE END ONLY

SCALE		NAME	SIGN	DATE	
DRAWN					
CHECKED		A. Nayak		7.7.20	
APPROVED					
		TITLE	GRATINGS (GENERAL)		DRG. No GR-20003/TPP
					REV.

DET. X

27 NOS FLAT 25X6

@ 35 C/C (MAIN MEMBER)

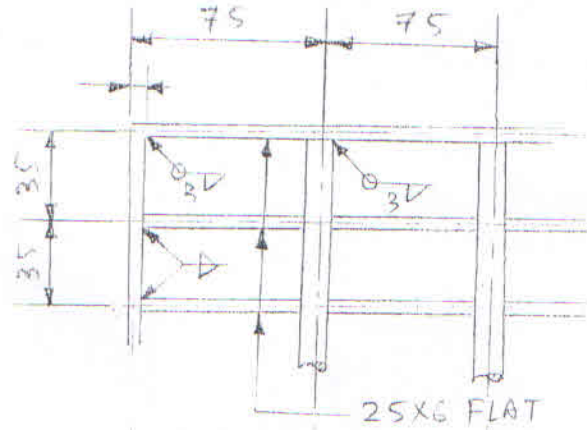
1 : 990
28 SPACING @ 35 C/C

END FLAT 25X6

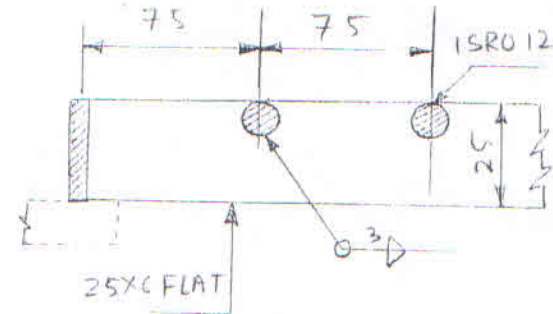
12 ISRO @ 75 C/C
(SECONDARY MEMBER)

END FLAT 25X6

b = 250



DETAIL X



SECTION A-A

1. MATERIAL: FLATS-IS:2062, ROUNDS-JS:43261
2. GRATING IS SHALL BE HOT-DIPPED GALVANIZED AS PER IS:2629, ZINK COATING-900gm/m²
3. ALL DIMENSIONS ARE IN mm.
4. IF THE SIZE OF THE GRATING IS NOT IN MULTIPLES OF THE SPACINGS, ADJUSTMENT SHALL BE MADE AT THE END ONLY.

SCALE	NAME	SIGN	DATE		
DRAWN					
CHECKED	A. Nayak		7-7-20		
APPROVED					
TITLE : GRATINGS (BOILER COMMON STAIRS)				DRG. No. GR-20004/ TPP	REV.