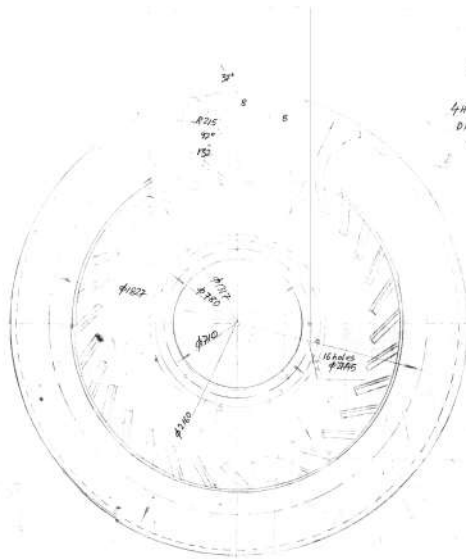


SECTION AB SCALED 2

SURFACE WITH T-910



4 HOLES FOR CONICAL BOLTS
DRILL AND REAM TOGETHER
WITH THE HUB.

4 HOLES #20-0 FOR BOLTS
DRILL & REAM TOGETHER
WITH THE HUB.

SECTION-E
SCALE: 1:12



NOT MORE THAN 2.00
TO FINISHED SURFACE

- ① stepping #20 done
- ② straight hole #20 done
- Impeller with tapered blade

TECHNICAL REQUIREMENTS
PERMISSIBLE STATIC UNBALANCE
OF IMPELLER RELATIVE TO OUT-
SIDE DIAMETER IS NOT MORE THAN
250 GRAMS.

⑥ MATL UPDATED
ON 19677

⑥ 27C15
IS: 5517-78
WELDED METAL

QTY	DESCRIPTION	MATERIAL	WEIGHT	REMARKS
1	CENTER PLATE	1	580 580	
64	BLADE	64	17 1098	133 BLADES
64	COVER PLATE	64	11 704	
2	CONICAL PLATE	2	155 310	
TOTAL			2068	

IMPPELLER (MODIFIED) OF
INDUCED DRAFT FAN A21508
C.P.C. NO. 85/034, 035

SCALE: 1:10
WEIGHT: 2068
MATERIAL: 85/034, 035
DATE: 85/034
D.P.C. NO. 85/034
8-00 838