



SECTION LIFTING SCHEME

③ CORRECTIONS 5"(8)K-U-751

ORIGINAL DOCUMENTS

SUPPLIER'S NAME USR K-552108
E/DRAWING: UT-E/89595

REVISED

APPROVED

20-9-04

TRACED

3 PARAS 1/5

SCALE

DATE MAY-75

REVISIONS DRAWN

B. RAM

CHECKED

UT-E/89595

DESCRIPTION

BOILER TYPE-TN-155, D=220²/4

BOILER TYPE-TN-155, D=220²/4

UNIT

(085/001)

SHOP

T.P.P. & T.B.S.

BOKARO STEEL LIMITED

POS	DESCRIPTION	QTY	UNIT	UNIT PRICE	TOTAL	REMARKS
1	AIR HEATER SECTION	12	ASSEMBLY	855.001	10260.012	
2	EXTRINSIC	12	ASSEMBLY	855.001	10260.012	
3	BEAD PLATE LOWER	1	258	258	258	ASSEMBLY
4	BEAD PLATE MIDDLE	1	258	258	258	ASSEMBLY
5	BEAD PLATE TOP	1	258	258	258	ASSEMBLY
6	STRIP 4X30, L=1330	10	17	170	1700	ASSEMBLY
7	TUBES 40X2, L=3700	1542	6.9	10650	16347.78	ASSEMBLY
8	FRAME	1	95.4	95.4	95.4	ASSEMBLY
9	SECTION SIDE SHIELD	1	237	237	237	ASSEMBLY
10	WELD CARBONIC METAL	1	1	1	1	
TOTAL WEIGHT OF						
UNIT TOTAL						
P.L.D. DRG NO. USR DRG NO. POS						
085-001	K-255234	1	258	258	258	ASSEMBLY
085-001	K-255235	1	258	258	258	ASSEMBLY
085-001	K-255236	1	258	258	258	ASSEMBLY
085-001	K-255237	1	258	258	258	ASSEMBLY
085-001	K-255238	1	258	258	258	ASSEMBLY
085-001	K-255239	1	258	258	258	ASSEMBLY
085-001	K-255240	1	258	258	258	ASSEMBLY
085-001	K-255241	1	258	258	258	ASSEMBLY
085-001	K-255242	1	258	258	258	ASSEMBLY
085-001	K-255243	1	258	258	258	ASSEMBLY
085-001	K-255244	1	258	258	258	ASSEMBLY
085-001	K-255245	1	258	258	258	ASSEMBLY
085-001	K-255246	1	258	258	258	ASSEMBLY
085-001	K-255247	1	258	258	258	ASSEMBLY
085-001	K-255248	1	258	258	258	ASSEMBLY
085-001	K-255249	1	258	258	258	ASSEMBLY
085-001	K-255250	1	258	258	258	ASSEMBLY
085-001	K-255251	1	258	258	258	ASSEMBLY
085-001	K-255252	1	258	258	258	ASSEMBLY
085-001	K-255253	1	258	258	258	ASSEMBLY
085-001	K-255254	1	258	258	258	ASSEMBLY
085-001	K-255255	1	258	258	258	ASSEMBLY
085-001	K-255256	1	258	258	258	ASSEMBLY
085-001	K-255257	1	258	258	258	ASSEMBLY
085-001	K-255258	1	258	258	258	ASSEMBLY
085-001	K-255259	1	258	258	258	ASSEMBLY
085-001	K-255260	1	258	258	258	ASSEMBLY
085-001	K-255261	1	258	258	258	ASSEMBLY
085-001	K-255262	1	258	258	258	ASSEMBLY
085-001	K-255263	1	258	258	258	ASSEMBLY
085-001	K-255264	1	258	258	258	ASSEMBLY
085-001	K-255265	1	258	258	258	ASSEMBLY
085-001	K-255266	1	258	258	258	ASSEMBLY
085-001	K-255267	1	258	258	258	ASSEMBLY
085-001	K-255268	1	258	258	258	ASSEMBLY
085-001	K-255269	1	258	258	258	ASSEMBLY
085-001	K-255270	1	258	258	258	ASSEMBLY

④ TUBE MATERIAL: BS 6323-5-FRW-4-M82

NOTES:-
 1. SECTION TO BE MADE AFTER TY-36-59 AND APPL.
 2. ATTACHMENT THE TUBES TO THE TOP AND LOWER TUBE BEAD PLATE TO BE DONE BY ELECTRO-WELDING WITH DENSE CONTINUOUS WELDBS
 3. HEATING SURFACE OF THE SECTION H=680MM
 4. THE TUBES POS. NO.-5 MAY BE MADE FROM BRM PIPES ALSO.