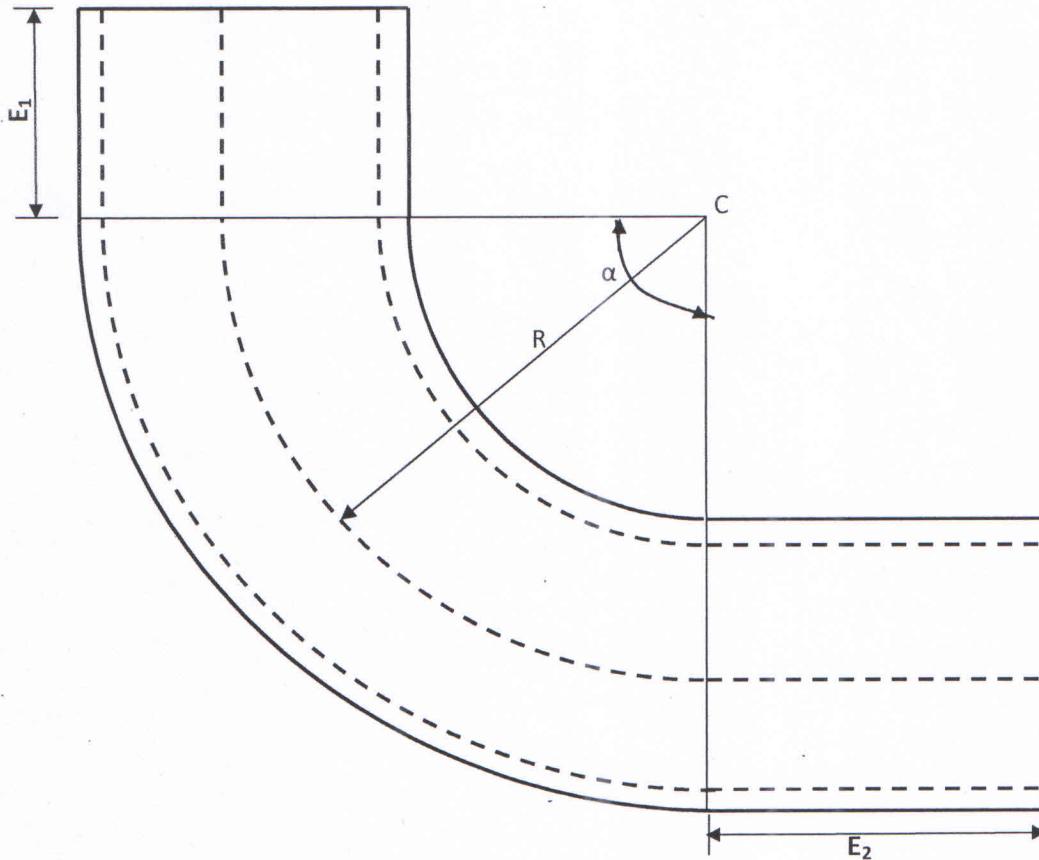


SH Blow Down Pipe Bend



Note:

1. Ovality of bends must be within 10% or as per IBR norms.
2. Bends must be manufactured as per IBR norms.
3. Hydraulic test must be done as per IBR.

E1 = 800MM & E2 = 800MM

R = RADIUS OF BEND

α = BEND ANGLE

Bend angle (α) = 90°
Radius (R) = 600MM

M/s BOKARO POWER SUPPLY COMPANY Pvt LTD
SECTION – TPP / BOILER

MATERIAL DESCRIPTION:
SH BLOW DOWN PIPE BEND
MATERIAL – SA-335 P22
OD – 133 MM
THICKNESS – 14 MM WT
DRAWN BY – N.K. VISHWKARMA

APPROVED BY – A. NAYEK

DRG. NO. - 085.001/B-6002

N.K. Vishwkarma
27/07/23
A. Nayek