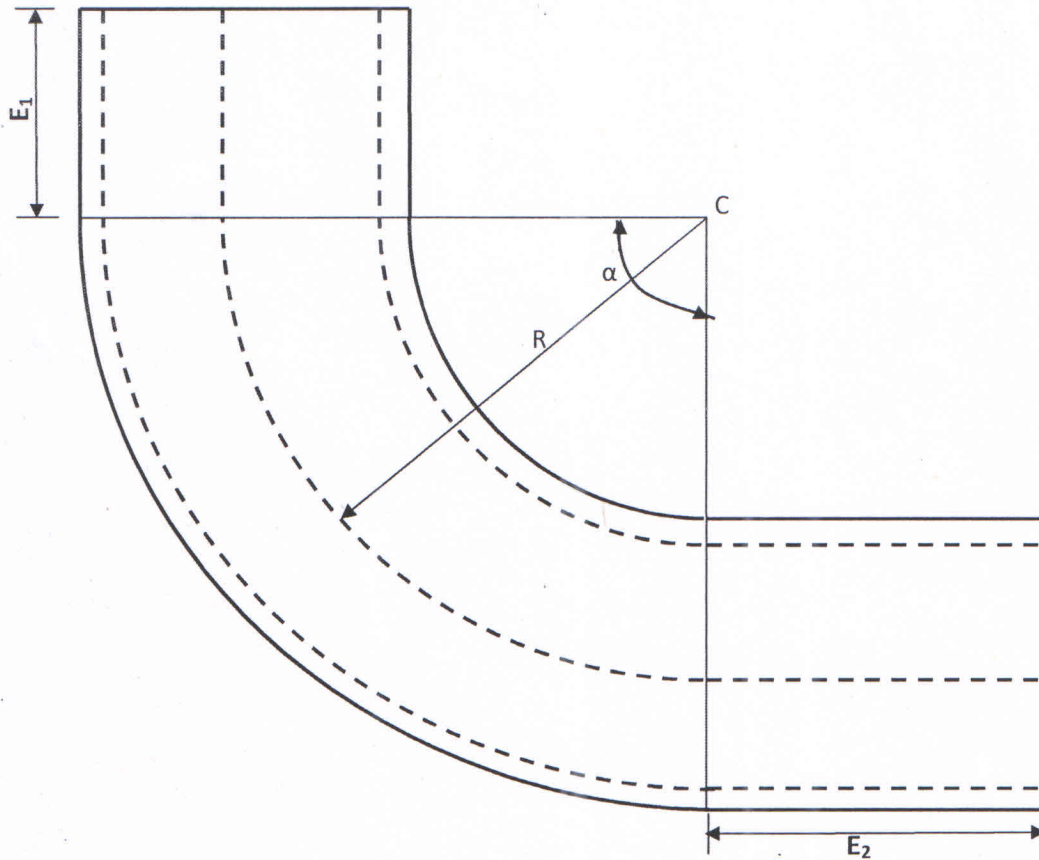


Feed Pipe Bend



Note:

1. Ovality of bends must be within 10% or as per IBR norms.
2. Bends must be manufactured as per IBR norms.
3. Hydraulic test must be done as per IBR.

R = RADIUS OF BEND

α = BEND ANGLE

E1 = 400MM & E2 = 400MM

		M/s BOKARO POWER SUPPLY COMPANY Pvt LTD
		SECTION – TPP / BOILER
(a)	Bend angle (α) = 90° Radius (R) = 375MM	MATERIAL DESCRIPTION: FEED PIPE BEND MATERIAL – SA106 GR. B/ ASTM A 234 GR. WPB OD – 219.1 MM
(b)	Bend angle (α) = 90° Radius (R) = 850MM	THICKNESS – 22.22 MM DRAWN BY – N.K. VISHWKARMA <i>Nayek</i> APPROVED BY – A. NAYEK <i>27/07/23</i>
		DRG. NO. - 085.001/B-6003