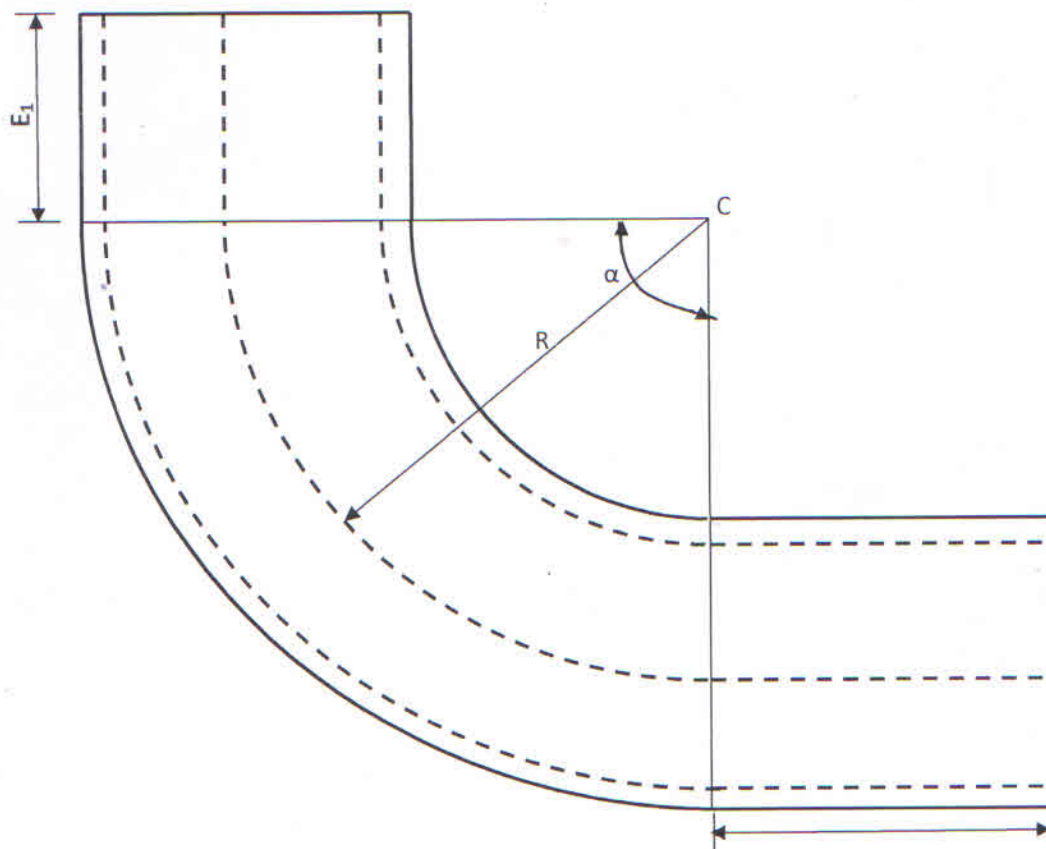


Feed Pipe Bend



Note:

1. Ovality of bends must be within 10% or as per IBR norms.
2. Bends must be manufactured as per IBR norms.
3. Hydraulic test must be done as per IBR.

R = RADIUS OF BEND

α = BEND ANGLE

E1 = 400MM & E2 = 400MM

Bend angle (α) = 90°
 Radius (R) = 300MM

M/s BOKARO POWER SUPPLY COMPANY Pvt LTD
 SECTION – TPP / BOILER

MATERIAL DESCRIPTION:
 FEED PIPE BEND

MATERIAL – SA106 GR. B/ ASTM A 234 GR. WPB
 OD – 133 MM
 THICKNESS – 10 MM
 DRAWN BY – N.K. VISHWKARMA

APPROVED BY – A. NAYEK

DRG. NO. - 085.001/B-6004

Handwritten signatures and dates:
 Approved by A. Nayek
 27/07/23